



Docket No. 60,130-1342
00MRA0381

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

#6

In re application of: Gallo, et al.
Serial No.: 10/068,473
Filed: 02/06/2002
Examiner: Unknown
Group Art Unit: 3611
For: A DOOR PANEL ASSEMBLY

TRANSMITTAL OF CERTIFIED COPY

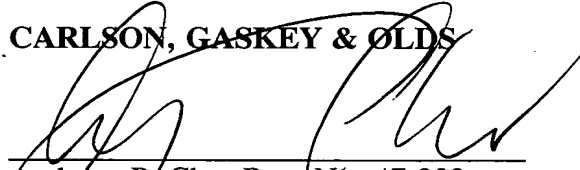
Assistant Commissioner for Patents
Washington, D.C. 20231

Dear Sir:

With regard to the above-referenced patent application, enclosed is a Certified Copy of United Kingdom Application Number 0102987.5 dated February 7, 2001, from which priority is claimed pursuant to 35 U.S.C §119.

Respectfully submitted,

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Dated: April 11, 2002

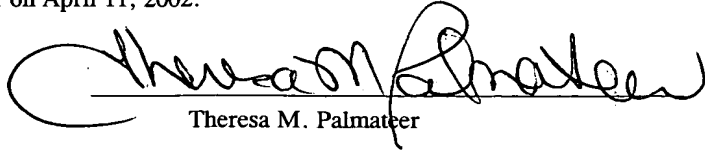
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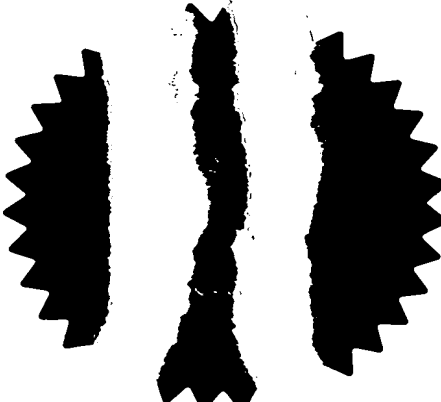
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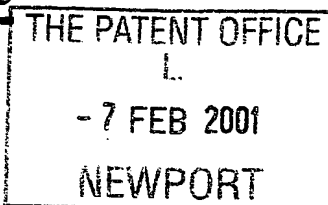
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Request for grant of a patent

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The Patent Office
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1. Your reference JBJ/P300333GB

2. Patent application number
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0102987.5

07 FEB 2001

3. Full name, address and postcode of the or of each applicant (underline all surnames)

Meritor Light Vehicle Systems - France
105 Route d'Orleans,
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Sully-sur-Loire,
45600
France

Patents ADP number (if you know it) **7992480001**

If the applicant is a corporate body, give the country/state of its incorporation France

4. Title of the invention An Assembly

5. Name of your agent (if you have one)

"Address for service" in the United Kingdom to which all correspondence should be sent (including the postcode)

WITHERS & ROGERS
Goldings House
2 Hays Lane
London
SE1 2HW

Patents ADP number (if you know it) **1776001** ✓

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Continuation sheets of this form

Description 13

Claim(s) 5

Abstract

Drawing (s) 3 *x3*

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11. I/We request the grant of a patent on the basis of this application.

Signature *L & R* Date *5/2/01*

12. Name and daytime telephone number of person to contact in the United Kingdom John B Jones 0121 245 3900

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DUPLICATE

P300333GB

AN ASSEMBLY

The present invention relates to assemblies and in particular door panel assemblies of land vehicles such as cars.

Known cars include doors having windows. It is possible to lower and raise a window glass in order to open and close the window. The vertical position of the window glass is controlled by a window regulator mechanism, parts of which are generally secured to a lower edge of the window glass.

The window glass and the window regulator mechanism are positioned in a cavity within the door and are attached to one side, the wet side, of a door panel. The window regulator mechanism is driven by a window regulator drive system which is attached to the other side, the dry side of the panel opposite to, and in driving co-operation with components of the window regulator mechanism.

The window regulator drive system can comprise a manual arrangement or a powered motor arrangement.

A problem with known door panel assemblies is to ensure alignment of the window regulator mechanism with the window regulator drive system.

An object of the present invention is to provide an improved form of aligning a first, second, and third component of an assembly. The invention is particularly applicable to aligning a window regulator mechanism (a second component) with a window regulator drive system (a third component) when these components are formed as an assembly with a door panel (a first component). It should be noted that the invention is however applicable to other assemblies where alignment of components is required.

Another object of the present invention is to provide an assembly which permits the easy removal of the window regulator drive mechanism from said assembly.

Thus according to the present invention there is provided an assembly including a first, second and third component and a first and second fixing means, the first, second and third component having respective first, second and third holes, the first hole being a threaded hole, in which the first fixing means cooperates with the second hole and a first threaded portion of the first fixing means engaging the first hole to secure the first component to the second component, the first and/or second fixing means cooperating with the third hole with the first fixing means engaging the second fixing means to secure the third component to the first component, in which the first component is situated between the second and third component.

The invention will now be described by way of example only, with reference to the accompanying drawings in which:-

Figure 1 is a schematic view of an assembly according to the present invention,

Figure 2 is a schematic view of an alternative assembly according to the present invention,

Figure 3 is a schematic view of an alternative assembly according to the present invention,
and

Figure 4 is a schematic view of a further alternative second fixing means according to the present invention.

With reference to Figure 1 there is shown an assembly 10 including a first component in the form of a door panel 12, a second component in the form of a window regulator mechanism 14, a third component in the form of a window regulator motor 16, a first fixing means in the form of a bolt 18, and a second fixing means in the form of a nut 32.

The door panel 12 can be in the form of a door inner skin, i.e. a pressed component having various holes and attachment features for door components such as door hinges, door latch, audio speakers, and window regulator components.

Alternatively the door panel 12 can be in the form of a door module, i.e. a panel onto which is pre-mounted various door components, with this preassembled door module being mounted in a relatively large aperture of a door inner skin.

Alternatively the door panel 12 can be a panel plate, such as a window regulator mounting plate, onto which parts of a window regulator are mounted.

The window regulator mechanism 14 might typically contain a drum around which has been mounted a cable, rotation of the drum causing movement of the cable and hence raising or lowering of the window glass via separate components of the window regulator.

Note that the present invention is not restricted to window regulator mechanisms containing drums with cables.

In particular it should be noted that the arrangement shown in Figures 1,2 and 3 enables power generated by the window regulator motor 16 to be transferred across the door panel to the window regulator housing to enable raising and lowering of the window.

Note that the window regulator motor could be replaced by alternative drive system such as a manual window winder.

The door panel 12 includes a first hole 36, which is a threaded hole having a pitch P_1 . The first hole 36 is a through hole. The door panel 12 has a fillet radius surface 15.

The door panel 12 has a generally planar surface 51 located on one side of the door panel 12 and a generally planar surface 52 located on the opposite side.

The window regulator mechanism 14 includes a second hole 34 which is a through hole. The second hole 34 has a first surface in the form of a wall 35.

The window regulator mechanism 14 has a generally planar surface 53 which faces the door panel 12.

The window regulator motor 16 includes a third hole 38, with a first surface in the form of a wall 43.

The window regulator motor 16 includes a recess 22.

The window regulator motor 16 has a generally planar surface 59 which faces the door panel 12.

The bolt 18 has a shank including four portions, a large diameter portion 24, a first threaded portion 27, a small diameter portion 41, and a second threaded portion 30.

The first threaded portion 27 has a pitch P_2 .

The second threaded portion has a pitch P_3 .

The nut 32 has a pitch P_4 .

It should be noted that the portions of the first fixing means are designed to be concentric relative to each other.

The bolt 18 has been provided with a drive formation in the form of a slot 19. Alternative drive formations such as hexagonal recesses, hexagonal projections, torx formations or other suitable drive formations can be provided.

The assembly 10 can be assembled in the following manner.

Firstly the window regulator mechanism 14 is aligned relative to the door panel 12. The bolt 18 is inserted through the second hole 34 of the window regulator mechanism 14, with the large diameter portion 24 of the bolt 18 engaging with the wall 35 of the second hole 34 and the first threaded portion of the bolt 18 engaging with the first threaded hole 36 to provide alignment between the door panel and the window regulator mechanism. The bolt

18 can be rotated by means of a screwdriver engaging the slot 19 such that the window regulator mechanism 14 is secured to the door panel 12.

The window regulator motor 16 is then positioned on the opposite side of the door panel 12 such that the bolt protrudes through the third hole 38.

The recess 22 in the window regulator motor 16 provides clearance around the fillet radius surface 15 such that there is no interference between the fillet radius 15 and the window regulator motor 16 when locating the window regulator motor 16. The small diameter portion 41 of the bolt 18 engages with the wall 43 of the third hole 38 to align the window regulator motor 16 relative to the door panel 12.

Note that the large diameter portion 24 is a relatively snug fit with the second hole 34 and the small diameter portion is a relatively snug fit with the third hole, the degrees of fit determining the alignment tolerance between the window regulator motor and the window regulator mechanism.

Finally the nut 32 is screwed onto the second threaded portion of the bolt 18, thus securing the window regulator motor to the door panel.

Note that pitch P_1 of the first threaded hole 36 and the pitch P_2 of the first threaded portion 27 of the bolt 18 are slightly different such that there is axial interference when the bolt 18 is screwed or unscrewed into the door panel 12 during assembly. The pitch P_3 of the second threaded portion 30 and the pitch P_4 of the nut 32 are substantially similar such that there is no axial interference when the nut 32 is screwed or unscrewed onto the bolt 18. Thus less torque is required to screw or unscrew the nut 32 from the bolt 18 than to screw or unscrew the bolt 18 from the door panel 12, hence the nut 32 will screw or unscrew without the bolt 18 rotating.

In addition it should also be noted that since the second threaded portion 30 has a diameter smaller than the first threaded portion 27 then less torque is required to screw or unscrew

the nut 32 from the bolt 18 than to screw or unscrew the bolt 18 from the door panel 12, hence further ensuring that the nut 32 will screw or unscrew without the bolt 18 rotating.

Alternatively (where P_1 is equal to P_2) or additionally (i.e. where P_1 is slightly different to P_2 as mentioned above) a locking compound could be applied between the first threaded portion 27 of the bolt 18 and the first threaded hole 36 of the door panel 12. Thus less torque is required to screw or unscrew the nut 32 from the bolt 18, where no locking compound has been applied, than to screw or unscrew the bolt 18 from the door panel 12, hence the nut 32 will screw or unscrew without the bolt 18 rotating.

This allows the window regulator motor 16 to be replaced by unscrewing the nut 32, removing the window regulator motor 16 from the door panel 12, locating a replacement window regulator motor on the door panel 12 such that the bolt 18 protrudes through the third hole 38 and finally screwing the nut 32 onto the second threaded portion of the bolt 18, thus securing the replacement window regulator motor to the door panel 12.

The fact that the bolt 18 does not rotate during screwing or unscrewing of the nut 32 allows the window regulator motor 16 to be removed and replaced without interfering with the alignment and securing between the window regulator mechanism 14 and the door panel 12. Furthermore under such circumstances, no access to slot 19 (e.g. to hold bolt 18 stationary) is required.

With reference to Figure 2 there is shown an assembly 110 including a door panel 112, a window regulator mechanism 114, a window regulator motor 116, a bolt 118, and a nut 132.

The door panel 112 includes a first hole 136, which is a threaded hole having a pitch P_s . The first hole 136 is a through hole.

The door panel 112 includes a first feature in the form of a depression 117. The depression 117 has an angled frustoconical surface 119 which is contiguous with the first hole 136.

The door panel 112 has a second feature which is in the form of a projection with an angled frustoconical surface 155. The angled surface 155 is located on the opposite side of the door panel 112 and hence the frustoconical angled surfaces 119 and 155 are aligned relative to each other.

Alternatively the first feature of the door panel could be in the form of a projection and the second feature of the door panel in the form of a depression (see below).

The door panel 112 has a generally planar surface 151 located on one side of the door panel 112 and a generally planar surface 152 located on the opposite side.

The window regulator mechanism 114 includes a second hole 134, the second hole being a through hole, and a first feature in the form of a projection 113. The projection 113 has an angled frustoconical surface 115, the angled frustoconical surface 115 being contiguous with the second hole 134.

The window regulator mechanism 114 has a generally planar surface 153 which faces the door panel 122.

The window regulator motor 116 includes a third hole 138 and a depression in the form of a frustoconical chamfered portion 123, the frustoconical chamfered portion 123 being contiguous with the third hole 138.

The window regulator motor 116 has a generally planar surface 159 which faces the window regulator motor 116.

The bolt 118 has a continuous thread of pitch P_6 .

The nut 132 has a pitch P_7 .

The assembly 110 can be assembled in the following manner.

Firstly the window regulator mechanism 114 is aligned relative to the door panel 112. The bolt 118 is inserted through the second hole 134 of the window regulator mechanism 114, with the frustoconical angled surface 119 of the depression 117 of the door panel 112 engaging with the frustoconical angled surface 115 of the projection 113 of the window regulator mechanism 114 to provide alignment between the window regulator mechanism 114 and the door panel 112.

The bolt 118 can be rotated by means of a screwdriver engaging the slot 19 such that the window regulator mechanism 114 is secured to the door panel 112.

The window regulator motor 116 is located on the opposite side of the door panel 112 such that the bolt 118 protrudes through the third hole 138. The frustoconical chamfered portion 123 engages with the frustoconical angled surface 155 of the door panel 112 to provide alignment between the window regulator motor 116 and the door panel 112.

Finally the nut 132 is screwed onto the bolt 18, thus securing the window regulator motor to the door panel.

A clearance is provided between the generally planar surface 153 of the window regulator mechanism 114 and the generally planar surface 151 of the door panel 112 such that the frustoconical angled surfaces 119 and 115 engage with each other prior to the generally planar surfaces 151 and 153 engaging. This ensures alignment between the door panel 112 and the window regulator mechanism 114.

Similarly a clearance is provided between the generally planar surface 159 of the window regulator motor 116 and the generally planar surface 152 of the door panel 112 such that the angled surface 155 engages with the frustoconical chamfered portion 123 prior to the generally planar surfaces 159 and 152 engaging. This ensures alignment between the door panel 112 and the window regulator motor 116.

In an alternative embodiment there is no designed clearance between the generally planar surfaces. Hence both the angled surfaces and the generally planar surfaces engage with

each other at the same time to align. In this alternative embodiment a clearance between the generally planar surfaces could arise from manufacturing tolerances. The window regulator motor and the window regulator mechanism are plastic components and the door panel is a steel pressing, hence any manufacturing tolerance can be overcome by deformation of the plastic components relative to the steel pressing.

Note this embodiment and the alternative embodiment allows the use of a standard bolt.

Note that pitch P_5 of the first threaded hole 136 and the pitch P_6 of the bolt 118 are different such that there is axial interference when the bolt 118 is screwed or unscrewed into the door panel 112 during assembly. The pitch P_7 of the nut 132 is substantially similar to the pitch P_6 of the bolt 118 such that there is no axial interference when the nut 132 is screwed or unscrewed onto the bolt 118. Thus less torque is required to screw or unscrew the nut 132 from the bolt 118 than to screw or unscrew the bolt 118 from the door panel 112, hence the nut 132 will screw or unscrew without the bolt 118 rotating.

Alternatively the window regulator mechanism could include a depression which engages with a projection (first feature) on a door panel, the corresponding door panel depression (second feature) further engaging with a projection on a window regulator drive mechanism (see above).

With reference to Figure 3 there is shown an assembly 210 including a door panel 212, a window regulator mechanism 214, a window regulator motor 216, a bolt 218, and a nut 232.

The door panel 212 includes a first hole 236, defined by a cylindrical wall 236A of door panel 212, which is a threaded hole having a pitch P_8 . The first hole 236 is a through hole.

The wall 236A has a radial external surface 260 which is aligned with the threaded hole 236.

The door panel 212 has a fillet radius surface 215.

The door panel 212 includes a first feature in the form of a projection 265.

The door panel 212 has a generally planar surface 251 located on one side of the door panel 212 and a generally planar surface 252 located on the opposite side.

The window regulator mechanism 214 includes a second hole 234, the second hole being a through hole.

The window regulator mechanism 214 includes a first feature in the form of a depression 266 which engages with the projection 265 on the door panel 212.

The window regulator mechanism 214 has a generally planar surface 253 which faces the door panel 212.

The window regulator motor 216 has a third hole 238. The third hole has a wall 243.

The window regulator motor 216 has a generally planar surface 259 which faces the door panel 212.

The bolt 218 has a continuous external thread of pitch P_9 .

The nut 132 has a pitch P_{10} .

The assembly 210 can be assembled in the following manner.

Firstly the window regulator mechanism 214 is aligned relative to the door panel 212. The bolt 218 is inserted through the second hole 234 of the window regulator mechanism 214, with the projection 265 of the door panel 212 engaging with the depression 266 of the window regulator mechanism 214 to provide alignment between the window regulator mechanism 214 and the door panel 212.

The bolt 218 can be rotated by means of a screwdriver engaging the slot 19 such that the window regulator mechanism 214 is secured to the door panel 212.

The window regulator motor 216 is located on the opposite side of the door panel 212 such that the bolt 218 protrudes through the third hole 238. The wall 243 of the window regulator motor 216 engages with external surface 260 of the wall 236A to provide alignment between the window regulator motor 216 and the door panel 212.

The window regulator motor 216 has a chamfered edge 270 to prevent interference with the fillet radius surface 215 of the door panel 212 during alignment of the door panel 212 and the window regulator motor 216.

Finally the nut 232 is screwed onto the bolt 218, thus securing the window regulator motor 216 to the door panel 212.

Note this embodiment allows the use of a standard bolt.

Note that pitch P_8 of the first threaded hole 236 and the pitch P_9 of the bolt 218 are different such that there is axial interference when the bolt 218 is screwed or unscrewed into the door panel 212 during assembly. The pitch P_{10} of the nut 232 is substantially similar to the pitch P_9 of the bolt 218 such that there is no axial interference when the nut 232 is screwed or unscrewed onto the bolt 128. Thus less torque is required to screw or unscrew the nut 232 from the bolt 218 than to screw or unscrew the bolt 218 from the door panel 212, hence the nut 232 will screw or unscrew without the bolt 218 rotating.

With reference to Figure 4 there is shown an alternative second fixing means in the form of a nut 380. The nut 380 has a sleeve 382 and an internal threaded portion 384. The sleeve has a radial external surface 386. The radial external surface 386 of the second fixing means engages with the wall of the third hole of the window regulator motor to align the window regulator motor relative to the door panel and/or the window regulator mechanism, and the threaded portion 384 of the second fixing means engaging with the first fixing means to secure the assembly.

This alternative second fixing means could be incorporated into the embodiments of Figures 1, 2, and 3.

Note that sealing means can be provided between the door panel 12, 112, 212, and the window regulator mechanism 14, 114, 214 and/or the door panel and the window regulator drive mechanism 16, 116, 216.

Note that the door panel 12, 112, 212 is made from a steel pressing, with the pressing operation partially producing the first hole 36, 136, 236 and an additional operation used to produce the thread of the first hole. It should be noted that in the embodiment of Figure 2, the depression 117, which is contiguous with the first threaded hole 136, is also formed as a result of the pressing operation used to form the first hole.

Note that where the generally planar surface 51, 151, 251 of the door panel engages with the generally planar surface 53, 153, 253 of the window regulator mechanism, the surfaces can be roughened to provide greater friction between said surfaces, such that under dynamic loading, the door panel and the window regulator mechanism remain correctly aligned. This also reduces the force on the features providing alignment between the door panel and the window regulator mechanism.

Similarly, where the generally planar surface 52, 152, 252 of the door panel engages with the generally planar surface 59, 159, 259 of the window regulator motor, the surfaces can be roughened to provide greater friction between said surfaces, such that, under dynamic loading, the door panel and the window regulator motor remain correctly aligned. This also reduces the force on the features providing alignment between the door panel and the window regulator motor.

The generally planar surfaces can be roughened by a suitable roughening process. For example shot blasting the steel pressing.

Alternatively, sealing means applied to the generally planar surfaces will act as an adhesive such that, under dynamic loading, the window regulator motor and the door panel and the door panel and the window regulator mechanism remain correctly aligned.

Maintaining correct alignment between the window regulator motor and the door panel, and between the door panel and the window regulator mechanism, ensures that, significantly, there is correct alignment between the window regulator motor and the window regulator mechanism.

Claims

1. An assembly including a first, second and third component and a first and second fixing means, the first, second and third component having respective first, second and third holes, the first hole being a threaded hole, in which the first fixing means cooperates with the second hole and a first threaded portion of the first fixing means engaging the first hole to secure the first component to the second component, the first and/or second fixing means cooperating with the third hole with the first fixing means engaging the second fixing means to secure the third component to the first component, in which the first component is situated between the second and third component.
2. An assembly according to Claim 1 in which a first feature on the first component engages a first feature on the second component to align the first component relative to the second component.
3. An assembly according to Claim 2 in which the first feature on the first component is one of a recess or a projection.
4. An assembly according to Claim 3 in which said recess or projection is contiguous with the threaded hole.
5. An assembly according to Claims 2 to 4 in which the first feature on the second component is one of a recess or projection.
6. An assembly according to Claim 5 in which said recess or projection is contiguous with the second hole.
7. An assembly according to any preceding claim in which the second component has a first surface for engagement with the first fixing means to align the second component relative to the first component.
8. An assembly according to Claim 7 in which the first surface is a wall of the second hole.

9. An assembly according to any preceding claim in which a first feature on the third component engages a second feature of the first component to align the first component relative to the third component.
10. An assembly according to Claim 9 in which the second feature of the first component is one of a recess or a projection.
11. An assembly according to Claim 10 in which said recess or projection is contiguous with the threaded hole.
12. An assembly according to Claims 9 to 11 in which the first feature of the third component is one of a recess or a projection.
13. An assembly according to Claim 13 in which said recess or projection is contiguous with the third hole.
14. An assembly according to Claim 9 when dependent on Claim 2 in which the first and second features of the first component are on opposite sides of the first component and are aligned.
15. An assembly according to Claim 14 in which the first feature of the first component is one of a recess or projection and the second feature of the second component is the other of the recess or projection.
16. An assembly according to Claim 15 in which the first component is made from metal, with the first hole being at least partially formed by a pressing operation and with the first and second features being at least partially formed by a pressing operation.
17. An assembly according to any preceding claim in which the third component has a first surface for engagement with the first and/or second fixing means to align the third component relative to the first or second component.

18. An assembly according to Claim 17 in which the first surface of the third component is a wall of the third hole.
19. An assembly according to any preceding claim in which the first component is sealed relative to the second component and/or the first component is sealed relative to the third component.
20. An assembly according to any preceding claim designed such that forces acting on the first fixing means prevent rotation of the first fixing means relative to the first component during securing and/or releasing of the third component by the second fixing means.
21. An assembly according to Claim 20 in which the forces acting on the first fixing means are primarily frictional forces.
22. An assembly according to any preceding claim in which the first fixing means has a first threaded portion for engagement with the first hole, and a second threaded portion, the first threaded portion having a diameter which is greater than the diameter of the second threaded portion.
23. An assembly according to any preceding claim in which the first fixing means has a first threaded portion for engagement with the first hole, and a second threaded portion, the first threaded portion having a pitch which is different to the pitch of the first hole, the second threaded portion having a pitch which is substantially equal to the pitch of the second fixing means.
24. An assembly according to any preceding claim in which the first fixing means has a first threaded portion for engagement with the first hole in which there is a thread locking compound situated between the first threaded portion of the first fixing means and the first hole.

25. An assembly according to any preceding claim in which the first fixing means includes a driving feature.
26. An assembly according to any preceding claim in which the first component is a door panel.
27. An assembly according to any preceding claim in which the second component is part of a window regulator mechanism.
28. An assembly according to any preceding claim in which the third component is part of a window regulator drive system.
29. An assembly according to any preceding claim in which the first component has a first surface which engages a first surface of the second component in which at least a part of one of the first surface of the first component and the first surface of the second component is/are processed to provide increased friction between said surfaces.
30. An assembly according to any preceding claim in which the first component has a second surface which engages a first surface of the third component in which at least a part of one of the second surface of the first component and the first surface of the third component is/are processed to provide increased friction between said surfaces.
31. As assembly according to any preceding claim in which the first component has a first surface which faces and is proximate to a first surface of the second component in which at least a portion of the facing surfaces are bonded by an adhesive.
32. As assembly according to any preceding claim in which the first component has a second surface which faces and is proximate to a first surface of the third component in which at least a portion of the facing surfaces are bonded by an adhesive.
33. An assembly according to Claim 31 and 32 in which the adhesive acts as a sealing means.

34. A method of assembling an assembly according to any preceding claim including the steps of:

assembling the first and second component to form a subassembly

assembling the third component to the subassembly to form a completed assembly.

35. A method of replacing the third component of an assembly according to Claims 1 to 33 including the steps of:

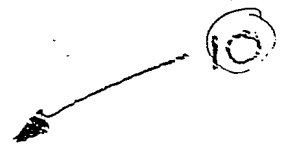
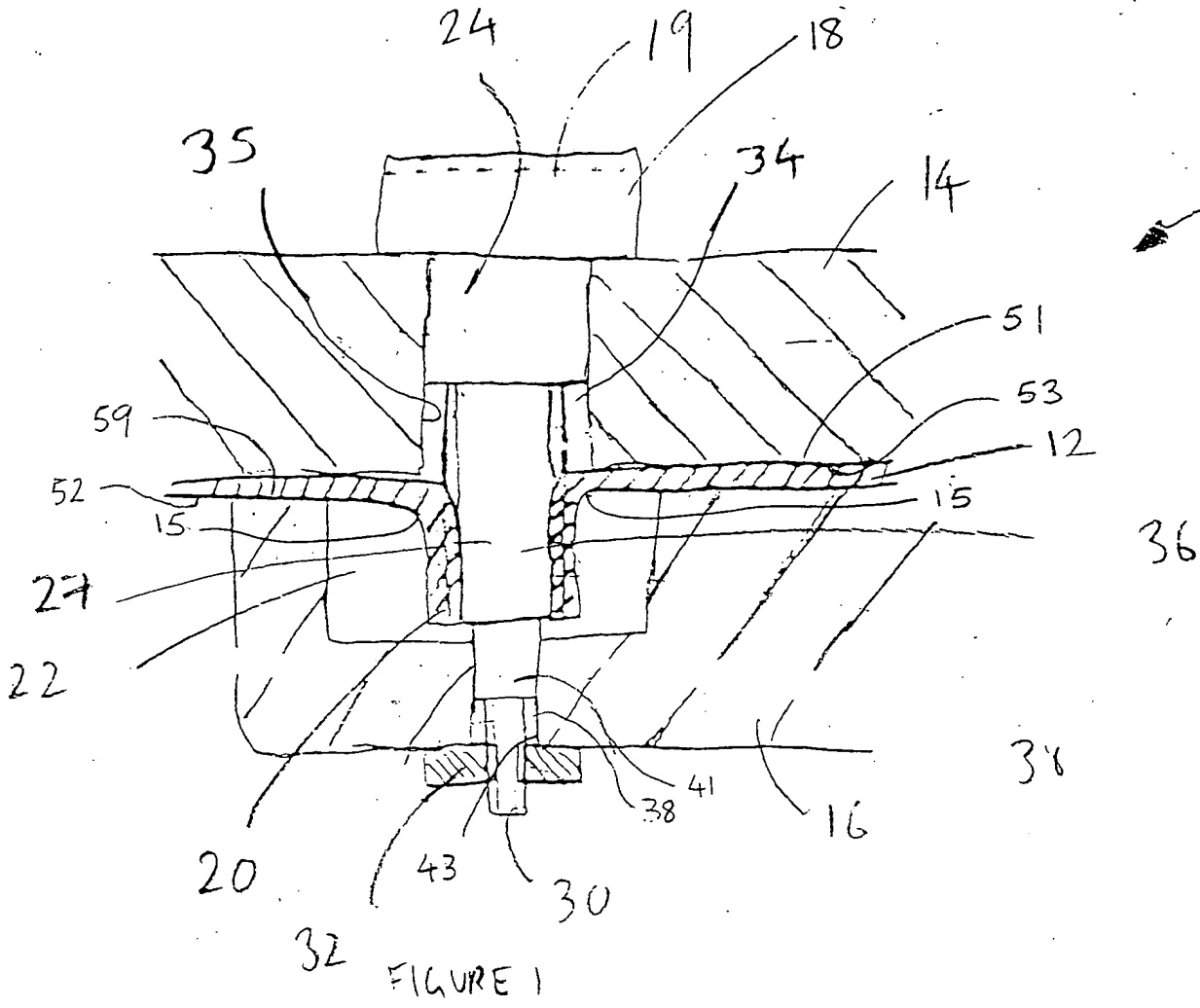
removing the second fixing means

removing the third component

replacing the third component

replacing the second fixing means

36. An assembly as hereinbefore described with reference to or as shown in Figures 1 or 2 or 3, or Figure 4 when incorporated into Figure 1, 2, or 3 of the accompanying drawings.



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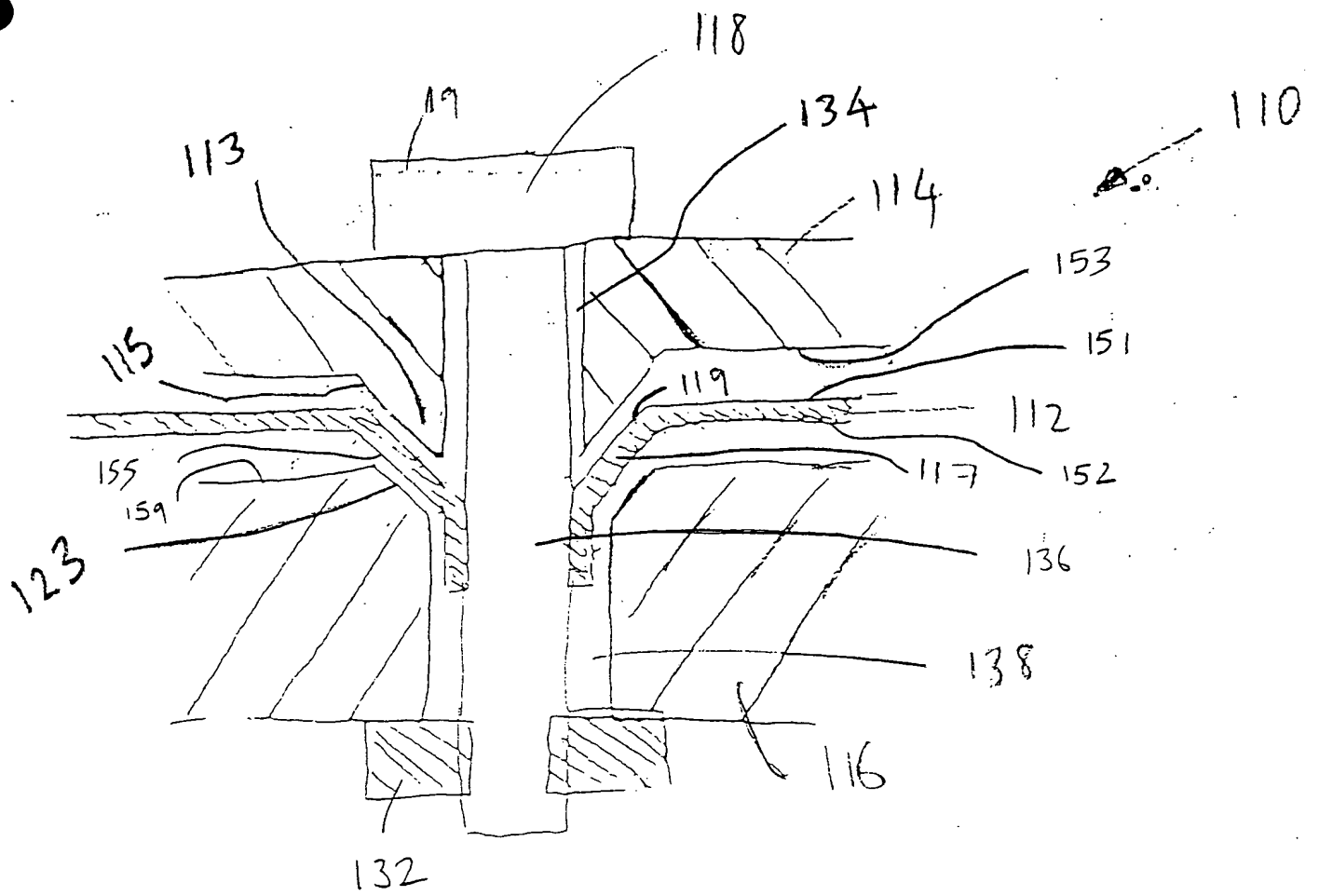


FIGURE 2

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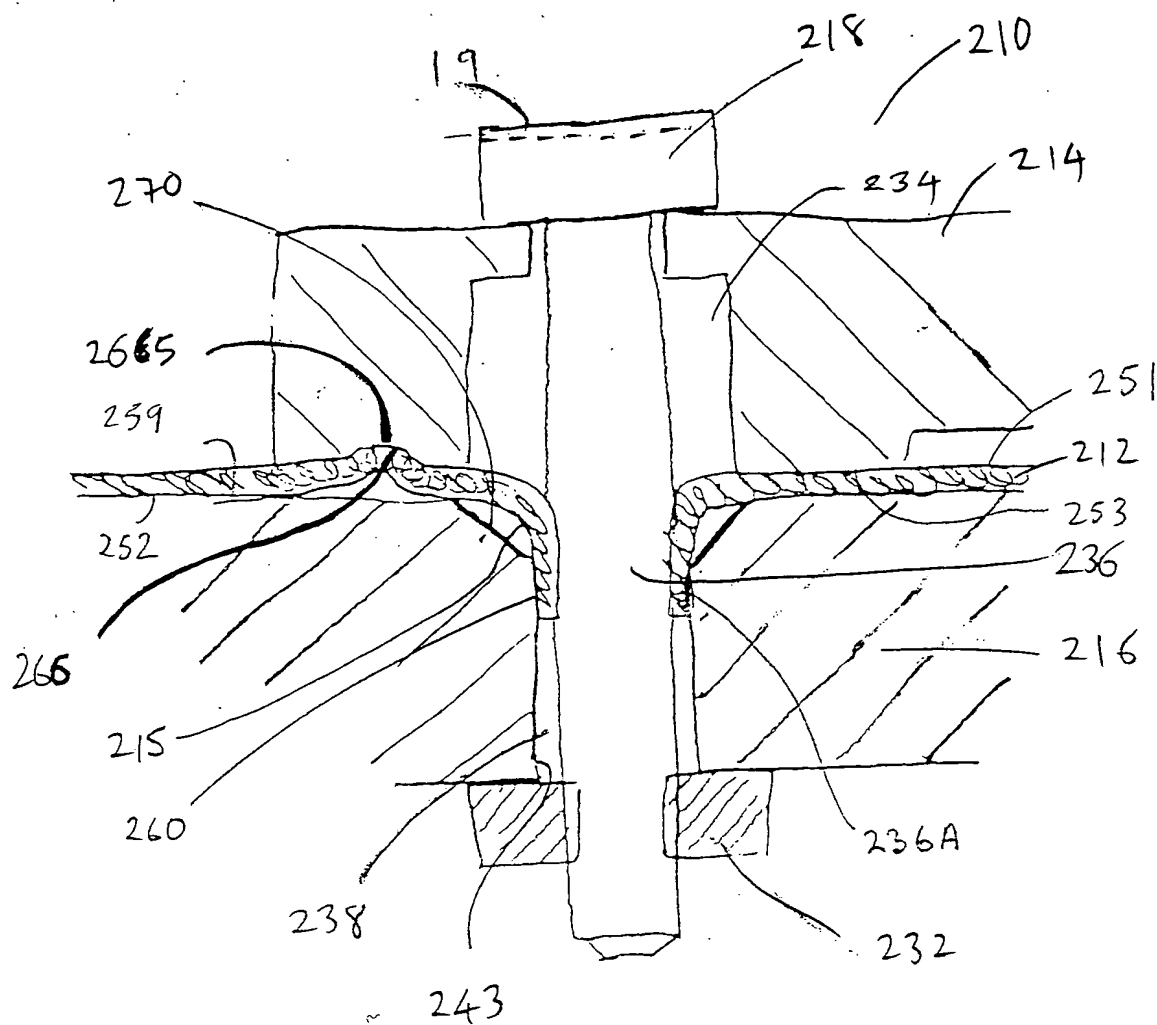
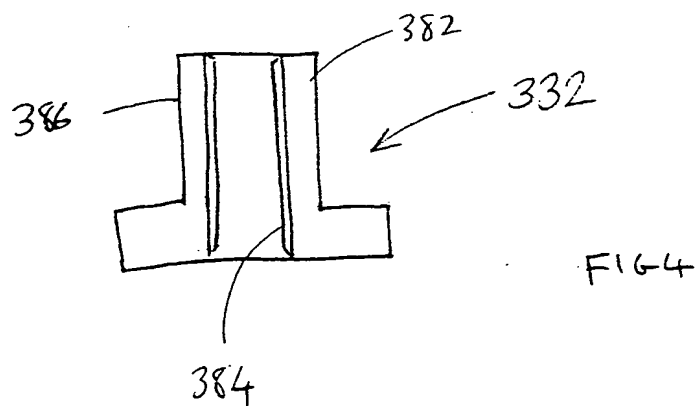


FIGURE 3



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